

# FLEX COAT IRIDESCENT FINISH SYSTEM

The iridescent flash of a fish in the sunlight is familiar to all people who fish, and to all aquatic and marine predators. This effect is caused by the iridocyte crystal cells in the dermal layer of fish skin. These cells refract light from the sun, which is then transmitted through the translucent *scales*. This characteristic coloration is finally available to lure makers and epoxy fly tiers. The Iridescent Finish System *suspends* precision cut glitter crystals in a clear, high strength finish to produce a distinctive prismatic effect similar to the flash of a baitfish.

## DIRECTIONS

1. Mix Flex Coat Finish following the usual mixing directions until the mix has turned clear (No more marbled streaks). NOTE: Do not add glitter until finish is totally mixed.
2. There are a couple of methods that *can be* used to apply glitter to your lures or flies, each with their own *advantages*:

**Method 1** - Pour the clear epoxy mixture out onto a flat foil covered surface and *add a* small amount of glitter. Gently blend, stir, the glitter into the epoxy mixture. You do not want to introduce bubbles into the epoxy mix while blending in the glitter. Continue adding *and* blending glitter until you achieve the desired iridescent flash. With a brush, apply the glitter and epoxy mixture to the lure *or* fly, rotate to cure and you *are done*. **The advantage** of this method is that it is a one step process.

**Method 2** - Brush a thin coat of mixed epoxy finish without glitter on the surface of the lure or fly to be coated. Let lure or fly rotate for one hour to allow the finish to thicken. Note: This will allow the glitter to remain in it's place rather than migrating around the lure. Next, sprinkle glitter anywhere flash is desired. Immediately apply a second coat of epoxy finish over the glittered coat. Be sure to brush finish in one direction. Rotate to cure. **The advantage** of this method is that you can use different colors of glitter in different *areas* of the lure or fly to achieve an even more life like effect.

3. Rotate the lure or fly for 3 to 4 hours. Allow finish to cure for 8 hours for a flexible, durable and beautiful iridescent FLEX COAT finish.

**CONTACT US ANYTIME FOR ADDITIONAL HELP.**

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